

ASME B16.21-2016
(Revision of ASME B16.21-2011)

Nonmetallic Flat Gaskets for Pipe Flanges

AN AMERICAN NATIONAL STANDARD



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Mechanical Engineers**

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Two Park Avenue • New York, NY • 10016 USA

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FOREWORD

Before this Standard was issued, the individual sizes of gaskets were made to many different sets of dimensions, based on different concepts of adaptation and functional use on the part of consumers as well as manufacturers. In some cases, dimensions were shown in American Standards. To standardize gasket sizes, the Standards and Specifications Committee of the Mechanical Packing Association (MPA) started work on a standard for nonmetallic or cut gaskets for bronze, iron, and steel pipe flanges.

Dimensions of gaskets being used were collected, and a basic design philosophy for sizing was formulated by the Committee. This was the result of extensive field research experience and accepted standard user requirements. The procedure that followed was to dimension the gasket for each type and size of flange so as to prevent the gasket from projecting into the line of flow. Dimensional tolerances of standard pipe flanges and fittings as to I.D., O.D., and bolting were all considered.

Suggested dimensional standards were tabulated and distributed for industry comment. After several revisions, a final draft, dated September 15, 1948, was approved by the MPA for submission as an American Standard.

Sectional Committee (B16) on the Standardization of Pipe Flanges and Fittings was organized in 1921 under the procedure of the American Standards Association (ASA), with the Heating, Piping, and Air Conditioning Contractors' National Association [now Mechanical Contractors Association of America (MCAA)], Manufacturers' Standardization Society of the Valve and Fittings Industry (MSS), and The American Society of Mechanical Engineers (ASME) as joint sponsors.

Sectional Committee B16 received the proposal on May 9, 1949, and assigned it to a joint group of Subcommittees 1 and 3. The MSS was also consulted as the proposal included gaskets for bronze flanges made to their Standard Practice SP-2. This joint group offered a revision of the original design concept for sizing, which was acceptable to the MPA's Committee [now the Fluid Sealing Association (FSA)]. The Standard was approved as an American Standard on December 5, 1951, with the designation ASA B16.21-1951.

In 1961, the Standard was reviewed by the members of Subcommittee No. 7 on Gaskets and proposals for revision and updating the Standard were agreed upon. The ASA granted approval of the revision on March 20, 1962.

In the mid-1960s, work had begun on a revision. The revision became a complete rewrite and included gaskets for API Std 605, MSS SP-44 and SP-51, as well as complete metric equivalents for all dimensions. The American National Standards Institute (ANSI) approved the revised standard as an American National Standard on May 2, 1978.

In 1982, American National Standards Committee B16 was reorganized as an ASME Committee operating under procedures accredited by ANSI.

In 1989, general revisions had begun to reflect the current size ranges covered by the corresponding flange standard. Gasket dimensions for tongue and groove, male and female rating classes above 900 were deleted because a survey indicated these nonmetallic gaskets were almost never used for these joints. Tolerances to the dimensions were added. ANSI approved the edition as an American National Standard, with the new designation ASME B16.21-1992, on March 16, 1992.

In 2005, the Standard adopted metric (SI) dimensions. ANSI approved this American National Standard on March 16, 2005.

The 2011 edition included revisions to paragraph numbering and adjustments of appendices. ANSI approved it as an American National Standard on January 13, 2011.

In this 2016 edition, Table 9 was expanded to include values greater than NPS 12. The ASME B16 Standards Committee operates under procedures accredited by ANSI. Following approval by the ASME B16 Standards Committee, ANSI approved this edition as an American National Standard, with the designation ASME B16.21-2016, on October 11, 2016.

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Standardization of Valves, Flanges, Fittings, and Gaskets

(The following is the roster of the Committee at the time of approval of this Standard.)

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Secretary, B16 Standards Committee
The American Society of Mechanical Engineers
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New York, NY 10016-5990
<http://go.asme.org/Inquiry>

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The Committee welcomes proposals for revisions to this Standard. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent documentation.

Proposing a Case. Cases may be issued to provide alternative rules when justified, to permit early implementation of an approved revision when the need is urgent, or to provide rules not covered by existing provisions. Cases are effective immediately upon ASME approval and shall be posted on the ASME Committee Web page.

Requests for Cases shall provide a Statement of Need and Background Information. The request should identify the Standard and the paragraph, figure, or table number(s), and be written as a Question and Reply in the same format as existing Cases. Requests for Cases should also indicate the applicable edition(s) of the Standard to which the proposed Case applies.

Interpretations. Upon request, the B16 Standards Committee will render an interpretation of any requirement of the Standard. Interpretations can only be rendered in response to a written request sent to the Secretary of the B16 Standards Committee.

Requests for interpretation should preferably be submitted through the online Interpretation Submittal Form. The form is accessible at <http://go.asme.org/InterpretationRequest>. Upon submittal of the form, the Inquirer will receive an automatic e-mail confirming receipt.

If the Inquirer is unable to use the online form, he/she may e-mail the request to the Secretary of the B16 Standards Committee at SecretaryB16@asme.org, or mail it to the above address. The request for an interpretation should be clear and unambiguous. It is further recommended that the Inquirer submit his/her request in the following format:

Subject:	Cite the applicable paragraph number(s) and the topic of the inquiry in one or two words.
Edition:	Cite the applicable edition of the Standard for which the interpretation is being requested.
Question:	Phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. Please provide a condensed and precise question, composed in such a way that a "yes" or "no" reply is acceptable.
Proposed Reply(ies):	Provide a proposed reply(ies) in the form of "Yes" or "No," with explanation as needed. If entering replies to more than one question, please number the questions and replies.
Background Information:	Provide the Committee with any background information that will assist the Committee in understanding the inquiry. The Inquirer may also include any plans or drawings that are necessary to explain the question; however, they should not contain proprietary names or information.

Requests that are not in the format described above will be rewritten in the appropriate format by the Committee prior to being answered, which may inadvertently change the intent of the original request.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee or Subcommittee. ASME does not “approve,” “certify,” “rate,” or “endorse” any item, construction, proprietary device, or activity.

Attending Committee Meetings. The B16 Standards Committee regularly holds meetings and/or telephone conferences that are open to the public. Persons wishing to attend any meeting and/or telephone conference should contact the Secretary of the B16 Standards Committee.

ASME B16.21-2016

SUMMARY OF CHANGES

Following approval by the ASME B16 Committee and ASME, and after public review, ASME B16.21-2016 was approved by the American National Standards Institute on October 11, 2016.

ASME B16.21-2016 includes the following changes identified by a margin note, **(16)**. The Record Number listed below is explained in more detail in the “List of Changes in Record Number Order” following this Summary of Changes.

<i>Page</i>	<i>Location</i>	<i>Change (Record Number)</i>
4	Table 4	Hole Diameter entry for NPS 24 corrected to $1\frac{3}{8}$ (15-2574)
7	Table 9	NPS 14 through NPS 24 added (15-2574)
10	Table I-4	Gasket I.D. entry for NPS 8 corrected to 8.62 (15-2574)
11	Table I-7	(1) Class 400 entries for NPS 38 and NPS 40 corrected to 42.25 and 44.38, respectively (15-2574) (2) Class 600 entry for NPS 46 corrected to 52.25 (15-2574)
12	Table I-8	Class 300 entry for NPS 54 corrected to 60.25 (15-2574)
12	Table I-9	(1) In NPS column, $\frac{1}{8}$ corrected to $\frac{3}{8}$ (15-2574) (2) Gasket O.D. entry for NPS 8 corrected to 13.50 (15-2574)

LIST OF CHANGES IN RECORD NUMBER ORDER

Record Number	Change
15-2574	Updated Table I-9 to match Table 9 to cover full face gasket dimensions for cast and flanged fittings up to NPS 24. In Table I-9, identified NPS "1/8" as an error and corrected it to NPS "3/8." Corrected typographical errors in Tables I-4, I-7, I-8, and I-9.

NONMETALLIC FLAT GASKETS FOR PIPE FLANGES

1 SCOPE

This Standard covers types, sizes, materials, dimensions, tolerances, and markings for nonmetallic flat gaskets. These gaskets are dimensionally suitable for use with flanges described in the referenced flange standards.

2 GENERAL

2.1 Relevant Units

This Standard states values both in SI (metric) and U.S. Customary units. As an exception, diameter of bolts and flange bolt holes are expressed in inch units only. These systems of units are to be regarded separately as standard. Within the text, the U.S. Customary units are shown in parentheses or in separate tables. The values stated in each system are not exact equivalents; therefore, it is required that each system of units be used independently of the other. Except for diameter of bolts and flange bolt holes, combining values from the two systems constitutes nonconformance with the Standard.

2.2 Quality Systems

Requirements relating to the product manufacturers' quality system programs are described in [Nonmandatory Appendix A](#).

2.3 References

Standards and specifications adopted by reference in this Standard are shown in [Mandatory Appendix II](#).

2.4 Flanged Joints

A flanged joint is composed of separate and independent, although interrelated, components: the flanges, gasket, and bolting, which are assembled by another influence, the assembler. Proper controls must be exercised in the selection and application for all these elements to attain a joint that has acceptable leak tightness. Additional guidelines for flange assembly can be found in ASME PCC-1 (see [Nonmandatory Appendix B](#)).

2.5 Types

Dimensions are provided for the following types of gaskets, which are suitable for use with the flange faces indicated:

Gasket Type	Flange Facing
Full face	Flat face
Flat ring	Raised face

2.6 Size

NPS, followed by a dimensionless number, is the designation for nominal pipe size, as described in ASME B36.10M and is related to the reference nominal diameter, DN, used in international standards. The relationship is as follows:

NPS	DN
$\frac{1}{2}$	15
$\frac{3}{4}$	20
1	25
$1\frac{1}{4}$	32
$1\frac{1}{2}$	40
2	50
$2\frac{1}{2}$	65
3	80
$3\frac{1}{2}$	90
4	100

GENERAL NOTE: For $NPS \geq 4$, the related $DN = 25 \times NPS$.

2.7 Pressure Class Designation

Class, followed by a dimensionless number, is the designation for common flange pressure-temperature ratings as given by the referenced flange standards.

3 MATERIALS

3.1 Composition

Gaskets shall be made of resilient or pliable materials. Metal or nonmetal composites may be incorporated as reinforcement or filler material.

3.2 Service Requirements

Selection of a material suitable for a given service application is the responsibility of the user subject to the requirements of any applicable code or government regulation. The material selected shall be compatible with the fluid and suitable for the pressure-temperature conditions of the service.

4 DIMENSIONS AND TOLERANCES

4.1 Dimensions

Gasket dimensions shall be in accordance with [Tables 1 through 9](#) ([Tables I-1 through I-9](#) of [Mandatory Appendix I](#)) for the flanges' standards, sizes, and classes indicated. Selection of gasket thickness is the responsibility of the

user, considering the properties of the gasket material as well as the intended service application.

4.2 Tolerances

- (a) Outside diameter for
- (1) NPS 12 and smaller:
+0.0 mm, -1.5 mm (+0.0 in., -0.06 in.)
 - (2) NPS 14 and larger:
+0.0 mm, -3.0 mm (+0.0 in., -0.12 in.)
- (b) Inside diameter for
- (1) NPS 12 and smaller: ± 1.5 mm (± 0.06 in.)
 - (2) NPS 14 and larger: ± 3.0 mm (± 0.12 in.)
 - (3) bolt circle diameter: ± 1.5 mm (± 0.06 in.)
 - (4) center to center of adjacent bolt holes: ± 1.0 mm (± 0.03 in.)

5 MARKINGS

5.1 Material Marking

Unless otherwise specified by the purchaser, gasket material shall be marked with the material manufacturer's name or trademark and material designation.

5.2 Gasket Marking

Gaskets shall be packaged with NPS, class, gasket manufacturer's name, material designation, thickness, and ASME B16.21 marked or tagged on the package or gasket. At the option of the manufacturer, the DN designation may be included.

Table 1 Gasket Dimensions for ASME B16.1 Class 25, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
4	114	175	229	8	$\frac{3}{4}$	190.5
5	141	200	254	8	$\frac{3}{4}$	215.9
6	168	225	279	8	$\frac{3}{4}$	241.3
8	219	283	343	8	$\frac{3}{4}$	298.5
10	273	346	406	12	$\frac{3}{4}$	362.0
12	324	416	483	12	$\frac{3}{4}$	431.8
14	356	457	533	12	$\frac{7}{8}$	476.3
16	406	521	597	16	$\frac{7}{8}$	539.8
18	457	559	635	16	$\frac{7}{8}$	577.9
20	508	616	699	20	$\frac{7}{8}$	635.0
24	610	730	813	20	$\frac{7}{8}$	749.3
30	762	892	984	28	1	914.4
36	914	1 064	1 168	32	1	1 085.9
42	1 067	1 232	1 346	36	$1\frac{1}{8}$	1 257.3
48	1 219	1 397	1 511	44	$1\frac{1}{8}$	1 422.4
54	1 372	1 568	1 683	44	$1\frac{1}{8}$	1 593.9
60	1 524	1 730	1 854	52	$1\frac{1}{4}$	1 759.0
72	1 829	2 067	2 197	60	$1\frac{1}{4}$	2 095.5
84	2 134	2 394	2 534	64	$1\frac{3}{8}$	2 425.7
96	2 438	2 724	2 877	68	$1\frac{3}{8}$	2 755.9

GENERAL NOTE: Dimensions are in millimeters, except for hole diameter dimensions, which are in inches.

Table 2 Gasket Dimensions for ASME B16.1 Class 125, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1	33	67	108	4	$\frac{5}{8}$	79.4
$1\frac{1}{4}$	42	76	117	4	$\frac{5}{8}$	88.9
$1\frac{1}{2}$	49	86	127	4	$\frac{5}{8}$	98.4
2	60	105	152	4	$\frac{3}{4}$	120.7
$2\frac{1}{2}$	73	124	178	4	$\frac{3}{4}$	139.7
3	89	137	191	4	$\frac{3}{4}$	152.4
$3\frac{1}{2}$	102	162	216	8	$\frac{3}{4}$	177.8
4	114	175	229	8	$\frac{3}{4}$	190.5
5	141	197	254	8	$\frac{7}{8}$	215.9
6	168	222	279	8	$\frac{7}{8}$	241.3
8	219	279	343	8	$\frac{7}{8}$	298.5
10	273	352	406	12	1	362.0
12	324	410	483	12	1	431.8
14	356	451	533	12	$1\frac{1}{8}$	476.3
16	406	514	597	16	$1\frac{1}{8}$	539.8
18	457	549	635	16	$1\frac{1}{4}$	577.9
20	508	606	699	20	$1\frac{1}{4}$	635.0
24	610	718	813	20	$1\frac{3}{8}$	749.3
30	762	883	984	28	$1\frac{3}{8}$	914.4
36	914	1 048	1 168	32	$1\frac{5}{8}$	1 085.9
42	1 067	1 219	1 346	36	$1\frac{5}{8}$	1 257.3
48	1 219	1 384	1 511	44	$1\frac{5}{8}$	1 422.4

GENERAL NOTE: Dimensions are in millimeters, except for hole diameter dimensions, which are in inches.

Table 3 Flat Ring Gasket Dimensions for ASME B16.1 Class 250, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.
1	33	73
1 $\frac{1}{4}$	42	83
1 $\frac{1}{2}$	49	95
2	60	111
2 $\frac{1}{2}$	73	130
3	89	149
3 $\frac{1}{2}$	102	165
4	114	181
5	141	216
6	168	251
8	219	308
10	273	362
12	324	422
14	356	486
16	406	540
18	457	597
20	508	654
24	610	775
30	762	953
36	914	1 118
42	1 067	1 289
48	1 219	1 492

GENERAL NOTE: Dimensions are in millimeters.

(16) Table 4 Gasket Dimensions for ASME B16.5 Class 150, Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
$\frac{1}{2}$	21	48	89	4	$\frac{5}{8}$	60.3
$\frac{3}{4}$	27	57	98	4	$\frac{5}{8}$	69.9
1	33	67	108	4	$\frac{5}{8}$	79.4
1 $\frac{1}{4}$	42	76	117	4	$\frac{5}{8}$	88.9
1 $\frac{1}{2}$	48	86	127	4	$\frac{5}{8}$	98.4
2	60	105	152	4	$\frac{3}{4}$	120.7
2 $\frac{1}{2}$	73	124	178	4	$\frac{3}{4}$	139.7
3	89	137	191	4	$\frac{3}{4}$	152.4
3 $\frac{1}{2}$	102	162	216	8	$\frac{3}{4}$	177.8
4	114	175	229	8	$\frac{3}{4}$	190.5
5	141	197	254	8	$\frac{7}{8}$	215.9
6	168	222	279	8	$\frac{7}{8}$	241.3
8	219	279	343	8	$\frac{7}{8}$	298.5
10	273	340	406	12	1	362.0
12	324	410	483	12	1	431.8
14	356	451	533	12	1 $\frac{1}{8}$	476.3
16	406	514	597	16	1 $\frac{1}{8}$	539.8
18	457	549	635	16	1 $\frac{1}{4}$	577.9
20	508	606	699	20	1 $\frac{1}{4}$	635.0
24	610	718	813	20	1 $\frac{3}{8}$	749.3

GENERAL NOTE: Dimensions are in millimeters, except for hole diameter dimensions, which are in inches.

Table 5 Flat Ring Gasket Dimensions for ASME B16.5, Pipe Flanges and Flanged Fittings, Classes 300, 400, 600, and 900

NPS	Gasket I.D.	Gasket O.D.			
		Class 300	Class 400	Class 600	Class 900
1/2	21	54	54	54	64
3/4	27	67	67	67	70
1	33	73	73	73	79
1 1/4	42	83	83	83	89
1 1/2	48	95	95	95	98
2	60	111	111	111	143
2 1/2	73	130	130	130	165
3	89	149	149	149	168
3 1/2	102	165	162	162	...
4	114	181	178	194	206
5	141	216	213	241	248
6	168	251	248	267	289
8	219	308	305	321	359
10	273	362	359	400	435
12	324	422	419	457	498
14	356	486	483	492	521
16	406	540	537	565	575
18	457	597	594	613	638
20	508	654	648	683	699
24	610	775	768	791	838

GENERAL NOTE: Dimensions are in millimeters.

Table 6 Full Face Gasket Dimensions for ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Classes 150 and 300

NPS	Gasket I.D.	Class 150 Gaskets				Class 300 Gaskets			
		O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter	O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/2	21	89	4	5/8	60.3	95	4	5/8	66.7
3/4	27	98	4	5/8	69.9	117	4	3/4	82.6
1	33	108	4	5/8	79.4	124	4	3/4	88.9
1 1/4	42	117	4	5/8	88.9	133	4	3/4	98.4
1 1/2	48	127	4	5/8	98.4	156	4	7/8	114.3
2	60	152	4	3/4	120.7	165	8	3/4	127.0
2 1/2	73	178	4	3/4	139.7	191	8	7/8	149.2
3	89	191	4	3/4	152.4	210	8	7/8	168.3
3 1/2	102	216	8	3/4	177.8	229	8	7/8	184.2
4	114	229	8	3/4	190.5	254	8	7/8	200.0
5	141	254	8	7/8	215.9	279	8	7/8	235.0
6	168	279	8	7/8	241.3	318	12	7/8	269.9
8	219	343	8	7/8	298.5	381	12	1	330.2
10	273	406	12	1	362.0
12	324	483	12	1	431.8

GENERAL NOTE: Dimensions are in millimeters, except for hole diameter dimensions, which are in inches.

Table 7 Flat Ring Gasket Dimensions for ASME B16.47 Series A, Large Diameter Steel Flanges, Classes 150, 300, 400, and 600

NPS	I.D.	O.D.			
		Class 150	Class 300	Class 400	Class 600
22 [Note (1)]	559	660	705	702	733
26	660	775	835	832	867
28	711	832	899	892	914
30	762	883	953	946	972
32	813	940	1 006	1 003	1 022
34	864	991	1 057	1 054	1 073
36	914	1 048	1 118	1 118	1 130
38	965	1 111	1 054	1 073	1 105
40	1 016	1 162	1 114	1 127	1 156
42	1 067	1 219	1 165	1 178	1 219
44	1 118	1 276	1 219	1 232	1 270
46	1 168	1 327	1 273	1 289	1 327
48	1 219	1 384	1 324	1 346	1 391
50	1 270	1 435	1 378	1 403	1 448
52	1 321	1 492	1 429	1 454	1 499
54	1 372	1 549	1 492	1 518	1 556
56	1 422	1 607	1 543	1 568	1 613
58	1 473	1 664	1 594	1 619	1 664
60	1 524	1 715	1 645	1 683	1 721

GENERAL NOTE: Dimensions are in millimeters.

NOTE: (1) NPS 22 for reference only. Size not listed in ASME B16.47.

Table 8 Flat Ring Gasket Dimensions for ASME B16.47 Series B, Large Diameter Steel Flanges, Classes 75, 150, 300, 400, and 600

NPS	Gasket I.D.	Gasket O.D.				
		Class 75	Class 150	Class 300	Class 400	Class 600
26	660	708	725	772	746	765
28	711	759	776	826	800	819
30	762	810	827	886	857	879
32	813	860	881	940	911	933
34	864	911	935	994	962	997
36	914	973	987	1 048	1 022	1 048
38	965	1 024	1 045	1 099
40	1 016	1 075	1 095	1 149
42	1 067	1 126	1 146	1 200
44	1 118	1 181	1 197	1 251
46	1 168	1 232	1 256	1 318
48	1 219	1 283	1 307	1 368
50	1 270	1 334	1 357	1 419
52	1 321	1 387	1 408	1 470
54	1 372	1 438	1 464	1 530
56	1 422	1 495	1 514	1 594
58	1 473	1 546	1 580	1 656
60	1 524	1 597	1 630	1 705

GENERAL NOTE: Dimensions are in millimeters.

(16)

Table 9 Full Face Gasket Dimensions for MSS SP-51 Class 150LW, Corrosion-Resistant Cast Flanges and Flanged Fittings

NPS	Gasket I.D.	Gasket O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
$\frac{1}{4}$	14	64	4	$\frac{7}{16}$	42.9
$\frac{3}{8}$	17	64	4	$\frac{7}{16}$	42.9
$\frac{1}{2}$	21	89	4	$\frac{5}{8}$	60.3
$\frac{3}{4}$	27	98	4	$\frac{5}{8}$	69.9
1	33	108	4	$\frac{5}{8}$	79.4
$1\frac{1}{4}$	42	117	4	$\frac{5}{8}$	88.9
$1\frac{1}{2}$	48	127	4	$\frac{5}{8}$	98.4
2	60	152	4	$\frac{3}{4}$	120.7
$2\frac{1}{2}$	73	178	4	$\frac{3}{4}$	139.7
3	89	191	4	$\frac{3}{4}$	152.4
4	114	229	8	$\frac{3}{4}$	190.5
5	141	254	8	$\frac{7}{8}$	215.9
6	168	279	8	$\frac{7}{8}$	241.3
8	219	343	8	$\frac{7}{8}$	298.5
10	273	406	12	1	362.0
12	324	483	12	1	431.8
14	356	533	12	$1\frac{1}{8}$	476.3
16	406	597	16	$1\frac{1}{8}$	539.8
18	457	635	16	$1\frac{1}{4}$	577.9
20	508	699	20	$1\frac{1}{4}$	635.0
24	610	813	20	$1\frac{3}{8}$	749.3

GENERAL NOTE: Dimensions are in millimeters, except for hole diameter dimensions, which are in inches.

MANDATORY APPENDIX I

DIMENSIONS OF GASKETS IN U.S. CUSTOMARY UNITS

This Appendix provides tables of the standard inch dimensions for gaskets.

Table I-1 Gasket Dimensions for ASME B16.1 Class 25, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
4	4.50	6.88	9.00	8	0.75	7.50
5	5.56	7.88	10.00	8	0.75	8.50
6	6.62	8.88	11.00	8	0.75	9.50
8	8.62	11.12	13.50	8	0.75	11.75
10	10.75	13.62	16.00	12	0.75	14.25
12	12.75	16.38	19.00	12	0.75	17.00
14	14.00	18.00	21.00	12	0.88	18.75
16	16.00	20.50	23.50	16	0.88	21.25
18	18.00	22.00	25.00	16	0.88	22.75
20	20.00	24.25	27.50	20	0.88	25.00
24	24.00	28.75	32.00	20	0.88	29.50
30	30.00	35.12	38.75	28	1.00	36.00
36	36.00	41.88	46.00	32	1.00	42.75
42	42.00	48.50	53.00	36	1.12	49.50
48	48.00	55.00	59.50	44	1.12	56.00
54	54.00	61.75	66.25	44	1.12	62.75
60	60.00	68.12	73.00	52	1.25	69.25
72	72.00	81.38	86.50	60	1.25	82.50
84	84.00	94.25	99.75	64	1.38	95.50
96	96.00	107.25	113.25	68	1.38	108.50

GENERAL NOTE: Dimensions are in inches.

Table I-2 Gasket Dimensions for ASME B16.1 Class 125, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1	1.31	2.62	4.25	4	0.62	3.12
1 $\frac{1}{4}$	1.66	3.00	4.62	4	0.62	3.50
1 $\frac{1}{2}$	1.91	3.38	5.00	4	0.62	3.88
2	2.38	4.12	6.00	4	0.75	4.75
2 $\frac{1}{2}$	2.88	4.88	7.00	4	0.75	5.50
3	3.50	5.38	7.50	4	0.75	6.00
3 $\frac{1}{2}$	4.00	6.38	8.50	8	0.75	7.00
4	4.50	6.88	9.00	8	0.75	7.50
5	5.56	7.75	10.00	8	0.88	8.50
6	6.62	8.75	11.00	8	0.88	9.50
8	8.62	11.00	13.50	8	0.88	11.75
10	10.75	13.88	16.00	12	1.00	14.25
12	12.75	16.12	19.00	12	1.00	17.00
14	14.00	17.75	21.00	12	1.12	18.75
16	16.00	20.25	23.50	16	1.12	21.25
18	18.00	21.62	25.00	16	1.25	22.75
20	20.00	23.88	27.50	20	1.25	25.00
24	24.00	28.25	32.00	20	1.38	29.50
30	30.00	34.75	38.75	28	1.38	36.00
36	36.00	41.25	46.00	32	1.62	42.75
42	42.00	48.00	53.00	36	1.62	49.50
48	48.00	54.50	59.50	44	1.62	56.00

GENERAL NOTE: Dimensions are in inches.

Table I-3 Flat Ring Gasket Dimensions for ASME B16.1 Class 250, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.
1	1.31	2.88
1 $\frac{1}{4}$	1.66	3.25
1 $\frac{1}{2}$	1.91	3.75
2	2.38	4.38
2 $\frac{1}{2}$	2.88	5.12
3	3.50	5.88
3 $\frac{1}{2}$	4.00	6.50
4	4.50	7.12
5	5.56	8.50
6	6.62	9.88
8	8.62	12.12
10	10.75	14.25
12	12.75	16.62
14	14.00	19.12
16	16.00	21.25
18	18.00	23.50
20	20.00	25.75
24	24.00	30.50
30	30.00	37.50
36	36.00	44.00
42	42.00	50.75
48	48.00	58.75

GENERAL NOTE: Dimensions are in inches.

(16) **Table I-4 Gasket Dimensions for ASME B16.5 Class 150, Pipe Flanges and Flanged Fittings**

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/2	0.84	1.88	3.50	4	0.62	2.38
3/4	1.06	2.25	3.88	4	0.62	2.75
1	1.31	2.62	4.25	4	0.62	3.12
1 1/4	1.66	3.00	4.63	4	0.62	3.50
1 1/2	1.91	3.38	5.00	4	0.62	3.88
2	2.38	4.12	6.00	4	0.75	4.75
2 1/2	2.88	4.88	7.00	4	0.75	5.50
3	3.50	5.38	7.50	4	0.75	6.00
3 1/2	4.00	6.38	8.50	8	0.75	7.00
4	4.50	6.88	9.00	8	0.75	7.50
5	5.56	7.75	10.00	8	0.88	8.50
6	6.62	8.75	11.00	8	0.88	9.50
8	8.62	11.00	13.50	8	0.88	11.75
10	10.75	13.38	16.00	12	1.00	14.25
12	12.75	16.13	19.00	12	1.00	17.00
14	14.00	17.75	21.00	12	1.12	18.75
16	16.00	20.25	23.50	16	1.12	21.25
18	18.00	21.62	25.00	16	1.25	22.75
20	20.00	23.88	27.50	20	1.25	25.00
24	24.00	28.25	32.00	20	1.38	29.50

GENERAL NOTE: Dimensions are in inches.

Table I-5 Flat Ring Gasket Dimensions for ASME B16.5, Pipe Flanges and Flanged Fittings, Classes 300, 400, 600, and 900

NPS	Gasket I.D.	Gasket O.D.			
		Class 300	Class 400	Class 600	Class 900
1/2	0.84	2.12	2.12	2.12	2.50
3/4	1.06	2.62	2.62	2.62	2.75
1	1.31	2.88	2.88	2.88	3.12
1 1/4	1.66	3.25	3.25	3.25	3.50
1 1/2	1.91	3.75	3.75	3.75	3.88
2	2.38	4.38	4.38	4.38	5.62
2 1/2	2.88	5.12	5.12	5.12	6.50
3	3.50	5.88	5.88	5.88	6.62
3 1/2	4.00	6.50	6.38	6.38	...
4	4.50	7.12	7.00	7.62	8.12
5	5.56	8.50	8.38	9.50	9.75
6	6.62	9.88	9.75	10.50	11.38
8	8.62	12.12	12.00	12.62	14.12
10	10.75	14.25	14.12	15.75	17.12
12	12.75	16.62	16.50	18.00	19.62
14	14.00	19.12	19.00	19.38	20.50
16	16.00	21.25	21.12	22.25	22.62
18	18.00	23.50	23.38	24.12	25.12
20	20.00	25.75	25.50	26.88	27.50
24	24.00	30.50	30.25	31.12	33.00

GENERAL NOTE: Dimensions are in inches.

Table I-6 Full Face Gasket Dimensions for ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Classes 150 and 300

NPS	Gasket I.D.	Class 150 Gaskets				Class 300 Gaskets			
		O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter	O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/2	0.84	3.50	4	0.62	2.38	3.75	4	0.62	2.62
3/4	1.06	3.88	4	0.62	2.75	4.62	4	0.75	3.25
1	1.31	4.25	4	0.62	3.12	4.88	4	0.75	3.50
1 1/4	1.66	4.62	4	0.62	3.50	5.25	4	0.75	3.88
1 1/2	1.91	5.00	4	0.62	3.88	6.12	4	0.88	4.50
2	2.38	6.00	4	0.75	4.75	6.50	8	0.75	5.00
2 1/2	2.88	7.00	4	0.75	5.50	7.50	8	0.88	5.88
3	3.50	7.50	4	0.75	6.00	8.25	8	0.88	6.62
3 1/2	4.00	8.50	8	0.75	7.00	9.00	8	0.88	7.25
4	4.50	9.00	8	0.75	7.50	10.00	8	0.88	7.88
5	5.56	10.00	8	0.88	8.50	11.00	8	0.88	9.25
6	6.62	11.00	8	0.88	9.50	12.50	12	0.88	10.63
8	8.62	13.50	8	0.88	11.75	15.00	12	1.00	13.00
10	10.75	16.00	12	1.00	14.25
12	12.75	19.00	12	1.00	17.00

GENERAL NOTE: Dimensions are in inches.

(16) Table I-7 Flat Ring Gasket Dimensions for ASME B16.47 Series A, Large Diameter Steel Flanges, Classes 150, 300, 400, and 600

NPS	I.D.	O.D.			
		Class 150	Class 300	Class 400	Class 600
22 [Note (1)]	22.00	26.00	27.75	27.63	28.88
26	26.00	30.50	32.88	32.75	34.12
28	28.00	32.75	35.38	35.12	36.00
30	30.00	34.75	37.50	37.25	38.25
32	32.00	37.00	39.62	39.50	40.25
34	34.00	39.00	41.62	41.50	42.25
36	36.00	41.25	44.00	44.00	44.50
38	38.00	43.75	41.50	42.25	43.50
40	40.00	45.75	43.88	44.38	45.50
42	42.00	48.00	45.88	46.38	48.00
44	44.00	50.25	48.00	48.50	50.00
46	46.00	52.25	50.12	50.75	52.25
48	48.00	54.50	52.12	53.00	54.75
50	50.00	56.50	54.25	55.25	57.00
52	52.00	58.75	56.25	57.26	59.00
54	54.00	61.00	58.75	59.75	61.25
56	56.00	63.25	60.75	61.75	63.50
58	58.00	65.50	62.75	63.75	65.50
60	60.00	67.50	64.75	66.25	67.75

GENERAL NOTE: Dimensions are in inches.

NOTE: (1) NPS 22 for reference only. Size not listed in ASME B16.47.

(16) **Table I-8 Flat Ring Gasket Dimensions for ASME B16.47 Series B, Large Diameter Steel Flanges, Classes 75, 150, 300, 400, and 600**

NPS	Gasket I.D.	Gasket O.D.				
		Class 75	Class 150	Class 300	Class 400	Class 600
26	26.00	27.88	28.56	30.38	29.38	30.12
28	28.00	29.88	30.56	32.50	31.50	32.25
30	30.00	31.88	32.56	34.88	33.75	34.62
32	32.00	33.88	34.69	37.00	35.88	36.75
34	34.00	35.88	36.81	39.12	37.88	39.25
36	36.00	38.31	38.88	41.25	40.25	41.25
38	38.00	40.31	41.12	43.25
40	40.00	42.31	43.12	45.25
42	42.00	44.31	45.12	47.25
44	44.00	46.50	47.12	49.25
46	46.00	48.50	49.44	51.88
48	48.00	50.50	51.44	53.88
50	50.00	52.50	53.44	55.88
52	52.00	54.62	55.44	57.88
54	54.00	56.62	57.62	60.25
56	56.00	58.88	59.62	62.75
58	58.00	60.88	62.19	65.19
60	60.00	62.88	64.19	67.12

GENERAL NOTE: Dimensions are in inches.

(16) **Table I-9 Full Face Gasket Dimensions for MSS SP-51 Class 150LW, Corrosion-Resistant Cast Flanges and Flanged Fittings**

NPS	Gasket I.D.	Gasket O.D.	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/4	0.56	2.50	4	0.44	1.69
3/8	0.69	2.50	4	0.44	1.69
1/2	0.84	3.50	4	0.62	2.38
3/4	1.06	3.88	4	0.62	2.75
1	1.31	4.25	4	0.62	3.12
1 1/4	1.66	4.62	4	0.62	3.50
1 1/2	1.91	5.00	4	0.62	3.88
2	2.38	6.00	4	0.75	4.75
2 1/2	2.88	7.00	4	0.75	5.50
3	3.50	7.50	4	0.75	6.00
4	4.50	9.00	8	0.75	7.50
5	5.56	10.00	8	0.88	8.50
6	6.62	11.00	8	0.88	9.50
8	8.62	13.50	8	0.88	11.75
10	10.75	16.00	12	1.00	14.25
12	12.75	19.00	12	1.00	17.00
14	14.00	21.00	12	1.12	18.75
16	16.00	23.50	16	1.12	21.25
18	18.00	25.00	16	1.25	22.75
20	20.00	27.50	20	1.25	25.00
24	24.00	32.00	20	1.38	29.50

GENERAL NOTE: Dimensions are in inches.

MANDATORY APPENDIX II

REFERENCES

The following is a list of publications referenced in this Standard. Unless otherwise specified, the latest edition shall apply.

ASME B16.1, Gray Iron Pipe Flanges and Flanged Fittings

ASME B16.5, Pipe Flanges and Flanged Fittings

ASME B16.24, Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500

ASME B16.47, Large Diameter Steel Flanges

ASME B36.10M, Welded and Seamless Wrought Steel Pipe

Publisher: The American Society of Mechanical Engineers (ASME), Two Park Avenue, New York, NY 10016-5990 (www.asme.org)

ISO 9001:2008, Quality management systems — Requirements

Publisher: International Organization for Standardization (ISO), Central Secretariat, Chemin de Blandonnet 8, Case Postale 401, 1214 Vernier, Geneva, Switzerland (www.iso.org)

MSS SP-51-2007, Class 150LW Corrosion Resistant Flanges and Cast Flanged Fittings

Publisher: Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS), 127 Park Street, NE, Vienna, VA 22180 (www.msshq.org)

NONMANDATORY APPENDIX A QUALITY SYSTEM PROGRAM

The products manufactured in accordance with this Standard shall be produced under a quality system program following the principles of an appropriate standard from the ISO 9000 series.¹ A determination of the need for registration and/or certification of the product manufacturer's quality system program by an independent organization shall be the responsibility of the manufacturer. Detailed documentation demonstrating

program compliance shall be available to the purchaser at the manufacturer's facility. A written, summarized description of the program used by the product manufacturer shall be available to the purchaser upon request. The product manufacturer is defined as the entity whose name or trademark appears on the product in accordance with the marking or identification requirements of this Standard.

¹The series is also available from the American National Standards Institute (ANSI) and the American Society for Quality (ASQ) as American National Standards that are identified by a prefix "Q" replacing the prefix "ISO." See [Mandatory Appendix II](#).

NONMANDATORY APPENDIX B REFERENCES

The following is an informative publication referenced in this Standard:

ASME PCC-1, Guidelines for Pressure Boundary Bolted Flange Joint Assembly

Publisher: The American Society of Mechanical Engineers (ASME), Two Park Avenue, New York, NY 10016-5990 (www.asme.org)

B16 AMERICAN NATIONAL STANDARDS FOR PIPING, PIPE FLANGES, FITTINGS, AND VALVES

B16.1-2015	Gray Iron Pipe Flanges and Flanged Fittings (Classes 25, 125, and 250)
B16.3-2016	Malleable Iron Threaded Fittings: Classes 150 and 300
B16.4-2016	Gray Iron Threaded Fittings: Classes 125 and 250
B16.5-2013	Pipe Flanges and Flanged Fittings NPS $\frac{1}{2}$ Through NPS 24 Metric/Inch Standard
B16.9-2012	Factory-Made Wrought Buttwelding Fittings
B16.10-2009	Face-to-Face and End-to-End Dimensions of Valves
B16.11-2016	Forged Fittings, Socket-Welding and Threaded
B16.12-2009 (R2014)	Cast Iron Threaded Drainage Fittings
B16.14-2013	Ferrous Pipe Plugs, Bushings, and Locknuts With Pipe Threads
B16.15-2013	Cast Copper Alloy Threaded Fittings
B16.18-2012	Cast Copper Alloy Solder Joint Pressure Fittings
B16.20-2012	Metallic Gaskets for Pipe Flanges: Ring-Joint, Spiral-Wound, and Jacketed
B16.21-2016	Nonmetallic Flat Gaskets for Pipe Flanges
B16.22-2013	Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2011	Cast Copper Alloy Solder Joint Drainage Fittings: DWV
B16.24-2016	Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.25-2012	Buttwelding Ends
B16.26-2013	Cast Copper Alloy Fittings for Flared Copper Tubes
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